# ML50 Compact Logic Controller

AUTOMATION
MADE EASY & COMPACT

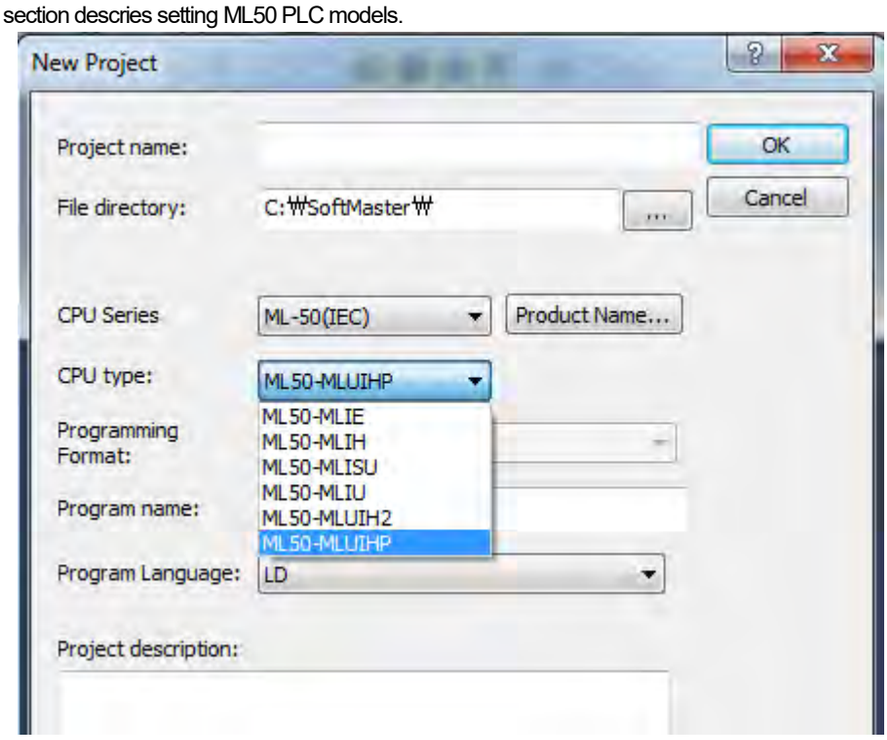
# Honeywell Solutions for Machine Automation

Honeywell

# Chapter 2 CPU Function

## 2.1 Type Setting

This section descries setting ML50 PLC models.




| PLC Name | CPU Type | Language | Description | Remarks |
|---|---|---|---|---|
| ML50 IEC61131 | ML50-MLIE | IEC language | Economic : MLI-DR10/14/20/30E MLI-DN10/14/20/30E, MLI-DP10/14/20/30E | Compact type |
| | ML50-MLIH | IEC language | Deluxe: MLI-DR32/64H, MLI-DN32/64H MLI-DP32/64H | Compact type (DC power PLC included) |
| | ML50-MLISU | IEC language | Standard : MLI-DR20/30/40/60SU, MLI-DN20/30/40/60SU | Compact type |
| | ML50-MLIU | IEC language | High performance : MLI-DN32U, MLI-DN32UP, MLI-DN32UA MLI-DP32U, MLI-DP32UP, MLI-DP32UA MLI-DR28U, MLI-DR28UP, MLI-DR28UA | Compact type (DC power PLC included) |
| | | | | |
| | | | | |
| | ML50-MLUH2 | IEC language | Deluxe 2axis XPM positioning: MLU-DN32H2 | Modular type |
| | ML50-MLUHP | IEC language | Deluxe 6axis XPM positioning : MLU-DN32HP | |

## Chapter 1 Built-in FEnet communication

Scan IP Address make it possible to search the IP set information.
If you select Scan IP, the IP of the PLC connected to the current PC or network is displayed as shown below.
Select the IP of PLC you want to connect and press OK.

After setting, You can connect PLC

**Notes**

1. Local Ethernet provided ver
   (1) MLU-DN32H2/HP
   (2) MLI-DN32Ux (O/S V1.6 or above)
2. host name is not provided
3. MLL-EMTA do not provide Auto scan and IP Scan
4. You can access PLC only by remote connection or local connection
   In case of use connection, multi-connection is available.