ML50 Compact Logic Controller

AUTOMATION
MADE EASY & COMPACT

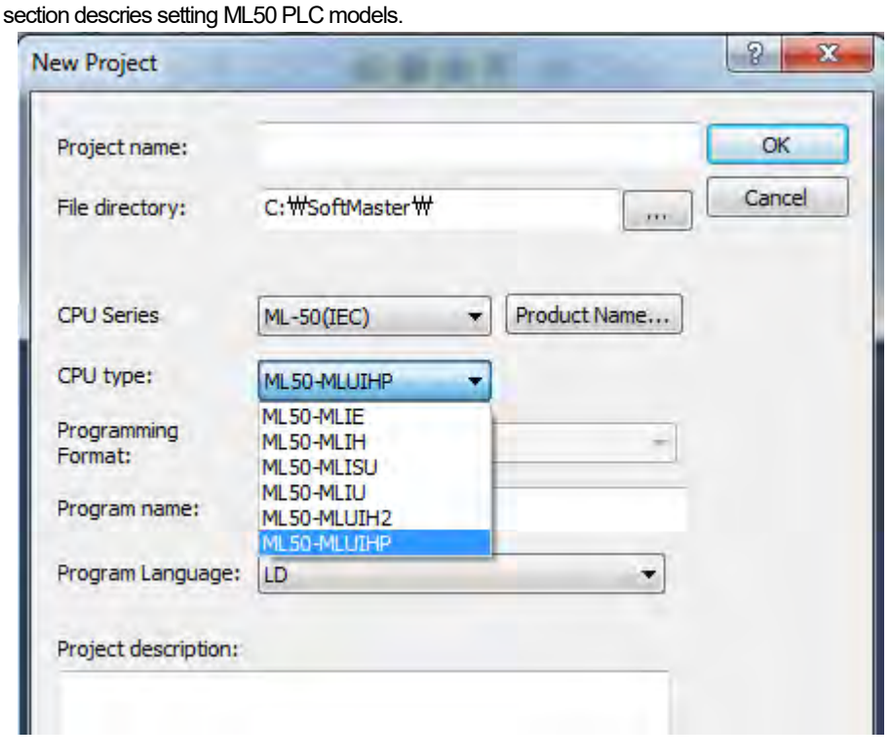
Honeywell Solutions for Machine Automation

Honeywell

Chapter 2 CPU Function

2.1 Type Setting

This section descries setting ML50 PLC models.



PLC Name	CPU Type	Language	Description	Remarks
ML50 IEC61131	ML50-MLIE	IEC language	Economic : MLI-DR10/14/20/30E MLI-DN10/14/20/30E, MLI-DP10/14/20/30E	Compact type
	ML50-MLIH	IEC language	Deluxe: MLI-DR32/64H, MLI-DN32/64H MLI-DP32/64H	Compact type (DC power PLC included)
	ML50-MLISU	IEC language	Standard : MLI-DR20/30/40/60SU, MLI-DN20/30/40/60SU	Compact type
	ML50-MLIU	IEC language	High performance : MLI-DN32U, MLI-DN32UP, MLI-DN32UA MLI-DP32U, MLI-DP32UP, MLI-DP32UA MLI-DR28U, MLI-DR28UP, MLI-DR28UA	Compact type (DC power PLC included)
	ML50-MLUH2	IEC language	Deluxe 2axis XPM positioning: MLU-DN32H2	Modular type
	ML50-MLUHP	IEC language	Deluxe 6axis XPM positioning : MLU-DN32HP	

Chapter 1 Built-in FEnet communication

Scan IP Address make it possible to search the IP set information.
If you select Scan IP, the IP of the PLC connected to the current PC or network is displayed as shown below.
Select the IP of PLC you want to connect and press OK.

After setting, You can connect PLC

Notes

1. Local Ethernet provided ver
   (1) MLU-DN32H2/HP
   (2) MLI-DN32Ux (O/S V1.6 or above)
2. host name is not provided
3. MLL-EMTA do not provide Auto scan and IP Scan
4. You can access PLC only by remote connection or local connection
   In case of use connection, multi-connection is available.