

8261-4164

GEM80/141/142 Ladder Processor Module

Official product identification

GEC Industrial Controls 8261-4164 is a -4164 ladder processor assembly associated with GEM80/141 and GEM80/142 controllers.

Parameter	Official value
Manufacturer	GEC Industrial Controls
Model	8261-4164
Product	Ladder processor
Systems	GEM80/141 and GEM80/142

Technical specifications

Parameter	Official value
Module class	Ladder processor
Documented systems	GEM80/141 and GEM80/142
Assembly code	8261-4164
Hardware family	GEM80 140 Series
Execution model	Cyclic relay-ladder processing
Data dependency	Installed application and retentive information
Companion hardware	Compatible memory and rack assemblies
Change control	Backup, comparison and functional acceptance required
Country of Origin	United Kingdom

Applications

- Execute established control logic in a GEM80/141 automation rack.
- Support a GEM80/142 installation that specifically uses 4164 hardware.
- Maintain a configuration-controlled spare for legacy processor replacement.

4164 replacement gate

- Verify backplane and memory hardware.
- Archive the running application.
- Use formal post-installation acceptance tests.

Request a quotation

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Product reference

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Manufacturer source

GEC Industrial Controls GEM80/141/142 manual T1255 and exact 8261-4164 assembly evidence.