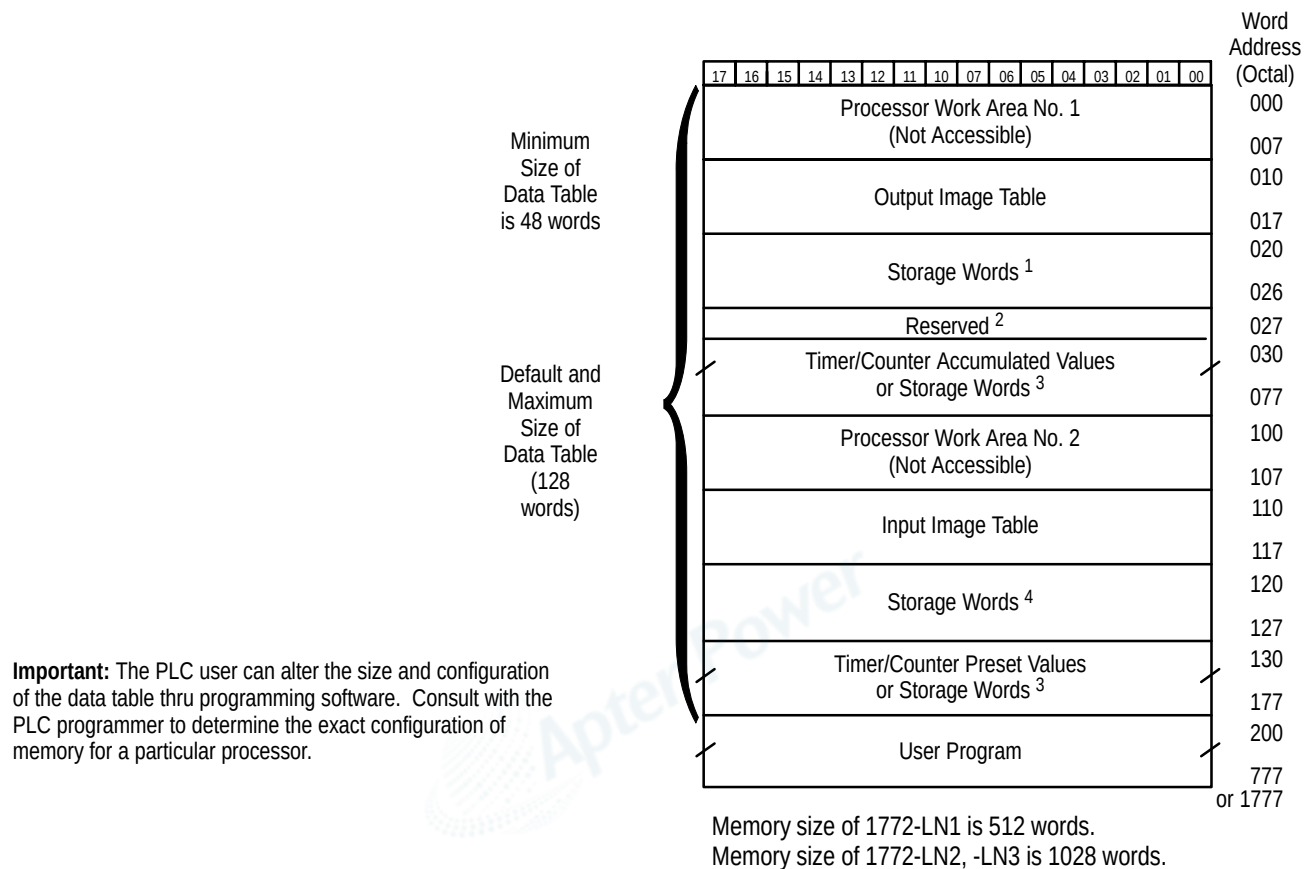


Figure 6
Memory Map for PLC-2



¹ Can not be used for accumulated values.

² Not available for storage word. Bits in this word are used by the processor for battery-low condition, message generation, and Data Highway.

³ Unused timer/counter words can reduce data-table size and increase user program area.

⁴ Can not be used for preset values.

/ Indicates that the size of this section is adjustable.