	Spare part no.	Description	Type
H	3HAC026253-001	System power supply	DSQC 661
I	3HAC14178-1	Customer I/O power supply	DSQC 609
J	3HAC026585-001	Backup energy bank with adapter plate	DSQC 655
J	3HAC025562-001	Backup energy bank	DSQC 655
K	3HAC025466-001	Fan	
L	See *Computer unit parts on page 333*.		
M	3HAC043053-001	Remote Service box	DSQC 680
N	3HAC082466-001	Ethernet switch (for IRC5 and PMC)	
O	3HAC13389-2	Contactor interface board	DSQC 611
P	3HAC045976-001	DSQC1007 Eth. switch (MultiMove)	DSQC1007
	3HAC056289-001	Mains line filter	
	3HAC052287-002	Mode selector 3-pos Std	
	3HAC052287-004	Mode selector 3-pos Extended	
	3HAC052287-001	Mode selector 2-pos Std	
	3HAC052287-003	Mode selector 2-pos Extended	
	3HAC022165-002	Mains switch	
	3HAC026222-002	Handle Option 744-1	
	3HAC026222-003	Handle Standard	
	1SFA619550R1051	Emergency pushbutton	
	1SFA611102R1105	Actuator white	
Q	1SFA611605R1100	Holder	
R	1SFA611621R1015	MLBL-01W Modular LED block	
S	1SFA611610R1001	Contact block	
	3HNE 01586-1	Conveyor Tracking Unit	DSQC 377B
	3HNA027579-001	CTM-01 Conveyor Tracking Module	DSQC2000

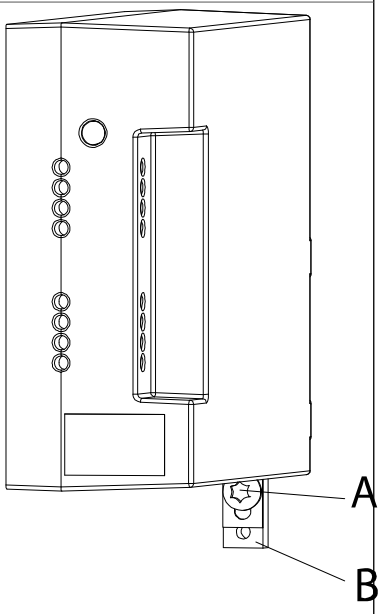
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Equipment	Article number	Note
Standard toolkit		The contents are defined in section Standard toolkit.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.
Circuit diagram	See *Circuit diagrams on page 351*.	

Removal

The procedure below details how to remove the customer I/O power supply.

	Action	Note/Illustration
1	**DANGER** Before doing any work inside the cabinet, disconnect the mains power. For more information, see *Electrical safety on page 38*.	
2	Remove the Flange disconnect unit (option).	Detailed in section *Replacement of Flange disconnect on page 231*
3	Loosen the terminal screws for each connected wire. Remove wires from the terminals.	
4	Loosen the DIN-lock fixing screw.	 xx0700000124 • A: DIN-lock fixing screw • B: DIN-lock lever
5	Pull the DIN-lock lever downwards to release the power supply unit.	
6	Remove the power supply unit.	

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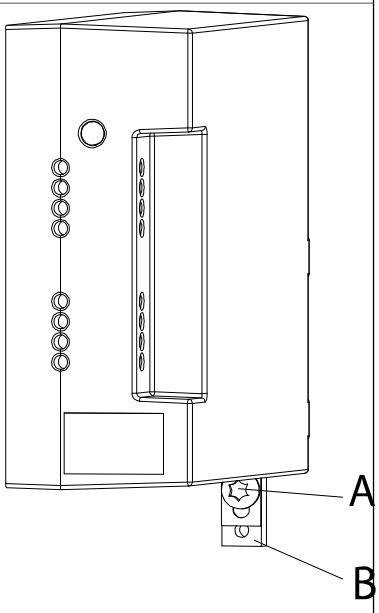
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4.26.2 Replacement of customer I/O power supply

Continued

Refitting

The procedure below details how to refit the customer I/O power supply.

	Action	Note/Illustration
1	**DANGER** Before doing any work inside the cabinet, disconnect the mains power. For more information, see *Electrical safety on page 38*.	
2	Refit the new power supply unit on the DIN-rail.	
3	Fasten the DIN-lock fixing screw.	 xx0700000124 • A: DIN-lock fixing screw • B: DIN-lock lever
4	Refit all wires in the screw terminals.	
5	Fasten the screw terminal screws with correct torque.	
6	Refit the Flange disconnect unit (option).	
7	Perform the function tests in section *Function tests on page 215* to verify that the safety features work properly.	

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